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ASAP

✓ D3407-047
Job Sheet 197031



Part No: D3407-047

Job Qty: 14 pcs ✓

Part Name: Tow Ring



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/27/19

Job Tracking No:

Due Date: 7/12/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	14 pcs	7/12/19	0.00 2.92		Large Fab - 1		SLW
						Large Fab - 10		
						Large Fab - 2		
						Large Fab - 3		
						Large Fab - 4		
						Large Fab - 5		
						Large Fab - 6		
						Large Fab - 7		
						Large Fab - 8		
						Large Fab - 9		
						Large Fab - 11 (Various)		
110	QC 9	14 pcs	7/12/19	0.00 0.00		QC 9 - 10		JUL 08 2019
						QC 9 - 18	DAS	
						QC 9 - 24	24	
						QC 9 - 43	9-89	
						QC 9 - 50		
						QC 9 - 9		
120	QC 5	14 pcs	7/12/19	0.00 0.00		QC 5 - 10		JUL 08 2019
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22	DAS	
						QC 5 - 24	24	
						QC 5 - 3	9-89	
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		

130 Powdercoat - 1 White GI(A)-
B4B

14
pcs

7/12/19

0.00 0.54

QC 5 - 9
QC 5 - 50
QC 5 - 30
QC 5 - 40

Powdercoat - 1 - B4B
Powdercoat - 2 - B4B
Powdercoat - 3 - B4B
Powdercoat - 4 - B4B

140 QC 3

14
pcs

7/12/19

0.00 0.00

QC 3 - 10
QC 3 - 13
QC 3 - 15
QC 3 - 17
QC 3 - 18
QC 3 - 2
QC 3 - 28
QC 3 - 3
QC 3 - 30
QC 3 - 34
QC 3 - 36
QC 3 - 41
QC 3 - 51
QC 3 - 58
QC 3 - 59
QC 3 - 68
QC 3 - 9
QC 3 - 40
QC 3 - 19
QC 3 - 43
QC 3 - 24
QC 3 - 61
QC 3 - 81

DAS
81
9:59

JUL 09 2019

150 Packaging 3-1 - Stock - B4B

14
pcs

7/12/19

0.00 0.00

Packaging 3 - 1 - B4B
Packaging 3 - 2 - B4B
Packaging 3 - 3 - B4B
Packaging 3 - 4 - B4B
Packaging 3 - 5 - B4B
Packaging 3 - 6 - B4B
Packaging 3 - 7 - B4B
Packaging 3 - 8 - B4B
Packaging 3 - 9 - B4B
Packaging 3 - 10 -
B4B
Packaging 3 - 11 -
B4B
Packaging 3 - 12 -
B4B
Packaging 3 - 13 -
B4B
Packaging 3 - 14 -
B4B
Packaging 3 - 15 -
B4B
Packaging 3 - 16 -
B4B
Packaging 3 - 17 -
B4B
Packaging 3 - 18 -
B4B
Packaging 3 - 19 -
B4B
Packaging 3 - 20 -

Bin: ST530 ✓

				B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	14 pcs	7/12/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

Part Op **100** - (Weld per dwg A/R S.S. rod Batch: _____) Weld D3407-9/-5 using welding rod TIG174 as per Dwg D3407 & Descriptions: QSI 004 A/R TIG174 ROD Batch: _____ *m136585*
110 - (QC9- Inspect visual per QSI004- Fusion Welds)
120 - (QC5- Inspect part completeness to step on W/O)
130 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) **Mask Threaded Section** START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____
140 - (QC3- Inspect Part Finish)
150 - (Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3407-5	Ring	14 pcs (1 ea)	100-Large Fab - Welded Assy-1	<i>5194518</i>
D3407-9	Stem	14 pcs (1 ea)	100-Large Fab - Welded Assy-1	<i>5194764</i>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3407-5	14	0	0
	D3407-9	14	0	0

Part Specifications	
Specifications could not be found.	



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ST530

Container No: S196344



Part: D3407-047

Job No: 197031

Serial No/Batch: S196344

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/08/19